

- 5 30. Linear positioner
31. Single plane workpiece shaping module (multiple axis)
32. Outfeed module (multiple axis)
33. Offset workpiece shaping module (multiple axis)
34. Combination top/side head
35. Combination bottom/side head
36. Side head guide
37. Single plane workpiece shaping module with attached outfeed components
 (multiple axis)
- 10 38. Desired outline of the finished workpiece (end-to-end)
39. Offset workpiece shaping module with attached outfeed components
 (multiple axis)
40. Infeed guide and feed roll module
41. Outfeed guide and feed roll module
- 15 42. Side chipper heads
43. Internal cutter

 As will be apparent to those skilled in the art in the light of the foregoing
disclosure, many alterations and modifications are possible in the practice of this invention
20 without departing from the spirit or scope thereof. Accordingly, the scope of the invention is to be
construed in accordance with the substance defined by the following claims.